

D6-330A
R4 330 hp (243 kW)

21954801

02

General

4-stroke direct injected, turbocharged and aftercooled diesel engine

Number of cylinders		6
No of valves		24
Displacement, total	litres in ³	5,50 335,6
Firing order		1-5-3-6-2-4
Rotational direction, viewed from the front		Clockwise
Bore	mm in	103 4,06
Stroke	mm in	110 4,33
Compression ratio		17.5:1
Compression pressure at 240 rpm	MPa psi	
Max. static forward inclination:	°	0
Max. static backward inclination:	°	10
Max. intermittent forward inclination while running:	°	10
Max. intermittent backward inclination while running:	°	20
Max. intermittent side inclination while running:	°	30 for max 30 sec
Idling speed	rpm	600 - 650
Rated speed R4	rpm	3500
Propeller selection range R4	rpm	3400-3600
Dry weight engine BT	kg lb	580 1279
Dry weight with drive DPH	kg lb	746 1645
Dry weight with drive DPH and Power steering	kg lb	750 1653

Performance	Rating	rpm	Rating										
			1000	1500	2000	2500	3000	3500					
Crankshaft power 1), 5)	4	kW	47	99	169	212	241	243					
		hp	64	135	230	289	328	330					
Propeller shaft power 1) (At full load) With drive DPH	4	kW	45	95	163	204	231	233					
		hp	61	129	221	277	315	317					
Propellershaft power at prop. load x ^{2,5} With drive DPH	4	kW	10	28	58	101	159	233					
		hp	14	38	78	137	216	317					
Propellershaft power at prop. load x ³ With drive DPH	4	kW	5	18	44	85	147	233					
		hp	7	25	59	116	200	317					
Torque at crankshaft 2)	4	Nm	448,8	630,9	808,3	810,5	767,1	663					
		lbf ft	331	465	596	598	566	489					
Mean piston speed		m/s	3,7	5,5	7,3	9,2	11,0	12,8					
		ft/s	12,0	18,0	24,1	30,1	36,1	42,1					
Effective mean pressure 2)	4	MPa	1,03	1,44	1,85	1,85	1,75	1,51					
		psi	148,7	209,1	267,9	268,6	254,2	219,7					
Max combustion pressure 2)	4	MPa	11	13	15	16	16	16					
		psi	1595	1885	2176	2321	2321	2321					

Lubricating system

Specific lubricating oil consumption.	g/kWh	< 0,2
Max. oil volume including filters for all allowed installation inclinations:	litres	20
	US gal	5,28
Min. oil volume excluding filters for all allowed installation inclinations:	litres	15
	US gal	3,96

Fuel system	Rating	rpm	1000	1500	2000	2500	3000	3500				
Specific fuel consumption 2)	4	g/kWh	244	237	213	204	215	235				
		lb/hph	0,395	0,384	0,345	0,33	0,348	0,381				
Fuel consumption, Test cycle E5	4	g/kWh	235									
		lb/hph	0,38									
Fuel consumption at prop. load x ^{2,5}	4	l/h	3,4	8,0	15,9	27,5	44,9	68,3				
		US gal/h	0,9	2,1	4,2	7,3	11,9	18,1				
Fuel consumption at prop. load x ³	4	l/h	2,4	5,8	12,6	23,7	41,4	68,3				
		US gal/h	0,6	1,5	3,3	6,3	10,9	18,1				
Fuel consumption at full load	4	l/h	13,7	28,1	43,2	51,8	62,0	68,3				
		US gal/h	3,6	7,4	11,4	13,7	16,4	18,1				

Intake and exhaust system	Rating	rpm	1000	1500	2000	2500	3000	3500					
Specific exhaust heating effect in percent of crankshaft power	4	%						68					
Exhaust temperature at the exhaust pipe connecting flange after the turbo charger.	4	°C	160	230	310	355	405	495					
		°F	320	446	590	671	761	923					
Permitted back pressure in the exhaust line at rated speed. (Installed back pressure)		kPa							Max	30			
		psi								4,4			
		kPa							Min	10			
		psi								1,5			

Intake and exhaust system	Rating	rpm	1000	1500	2000	2500	3000	3500				
Engine air consumption at 25°C / 77°F atmospheric pressure 100kPA and relative humidity 30%.	4	m³/min						22,5				
		cu.ft./min						794,6				
Charge air pressure Inlet manifold	4	kPa						190				
		psi						27,6				
Exhaust gas flow	4	m³/min						41,2				
		cu.ft./min						1455				

Cooling system	Rating	rpm	1000	1500	2000	2500	3000	3500				
Radiated heat in percent of crankshaft power.	4	%						2				
Heat rejection to charge air cooler in percent of crankshaft power.	4	%						29				
Coolant heat rejection to HE, incl. engine oil cooler and excl. charge air cooler, in percent of crankshaft power.	4	%						83				
Coolant flow with fully open thermostat and std cooling system		l/min						360				
		cu.ft./min						12,7				
Extra water pump flow through charge air cooler		l/min						215				
		cu.ft./min						7,6				
Max. permissible temperature on coolant in engine outlet		°C							55			
		°F							131			
Coolant volume engine, including heat exchanger and charge air cooler		litres							16			
		US gal.							4,23			
Max. additional coolant for cabin heater etc. with std. Expansion tank		litres							5			
		US gal.							1,32			
Maximum coolant flow to cabin heater etc.		l/min							30			
		cu.ft./min							1,06			
Thermostat, start open at		°C							82			
		°F							180			
Thermostat, fully open at		°C							92			
		°F							198			

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D6-330A**R4 330 hp (243 kW)****21954801****02****Raw water circuit****rpm 1000 1500 2000 2500 3000 3500**

Nominal raw water design flow	l/min cu.ft/min							215 7,6					
Maximum raw water temperature entering heat exchanger	°C °F								30 86				

Emissions**Rating rpm 1000 1500 2000 2500 3000 3500**

Smoke at prop. load $x^{2.5}$	4	*BSU	0,6	0,4	0,3	0,2	0,3	0,6				
Smoke at prop. load x^3	4	*BSU	0,5	0,4	0,3	0,3	0,3	0,6				

*NB.! BSU are calculated values. Measured values are acc. to ISO 10054 in FSN units